

U.S. Department of Energy

# HelioCon

Heliostat Consortium for  
Concentrating Solar-Thermal Power

## Equivalent Breakeven Installed Cost A Tradeoff-informed Measure for Technoeconomic Analysis of Candidate Heliostat Improvements

SolarPACES Conference 2022

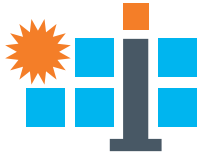
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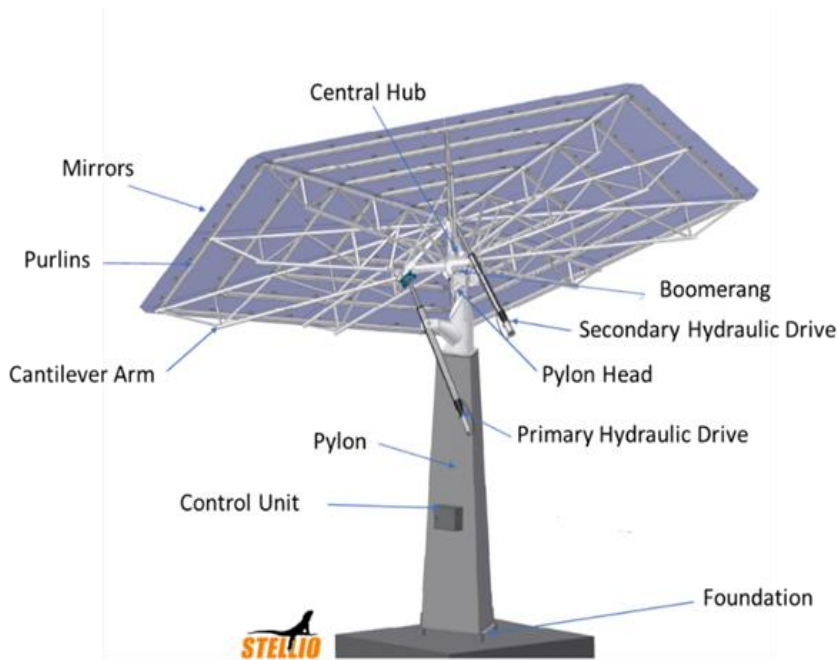
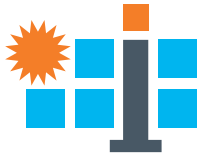
conceptual design • components • integration • mass production • heliostat field

# Agenda



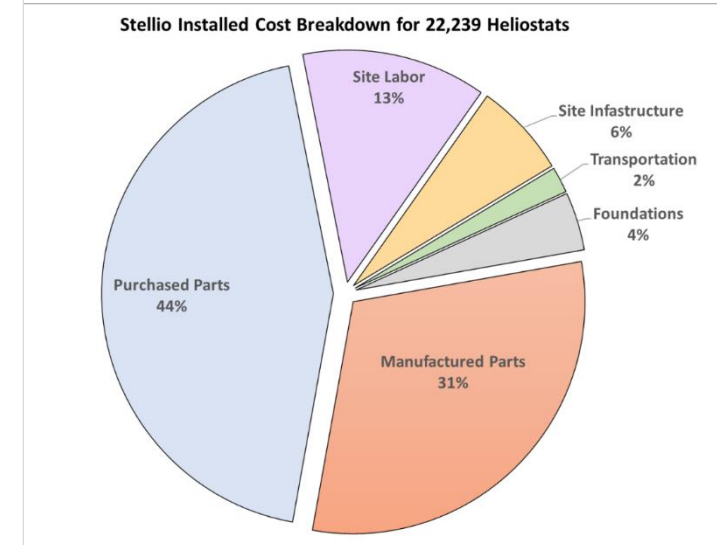
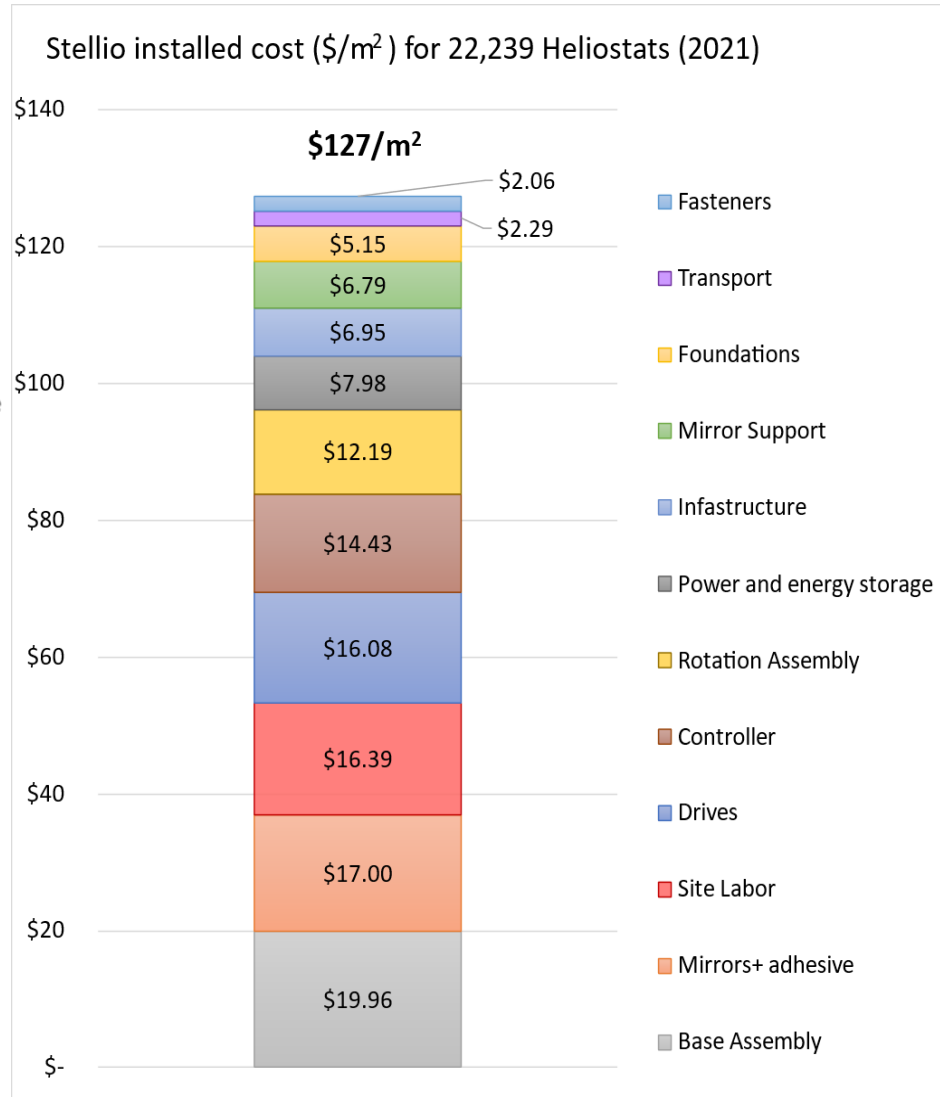
- Motivation
- Case Study Description
- Calculation of Metric
- Conclusions

# sbp Stellio Bottom-Up Analysis (Total: \$127/m<sup>2</sup>)



Reflective area of ~48.5 m<sup>2</sup>

Assumed solar field with 22,239 heliostats represents 1,067,472 m<sup>2</sup> of total aperture area



~\$127/m<sup>2</sup> installed cost (±10%)

- ~\$7.5M assembly facility
- Base assembly (15.7%)
- Mirrors (13.4%)

Breakdown by category

- 44% purchased components (e.g., rivets, mirrors, drives)
- 31% manufactured parts (e.g., arms, frame...)

Source: Kurup et al., 2022, NREL/TR-7A40-80482

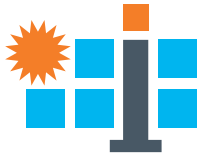
# Motivation: What is a heliostat performance improvement worth?



- Technoeconomic analysis is useful for assessing the viability of technology updates
- Levelized cost of electricity (LCOE) and levelized cost of heat (LCOH) are useful measures of impact to total plant-life costs but offer limited perspective for incremental technologies
- We present a measure that recasts levelized costs as an equivalent budget for technology improvements
- The case study we present a heliostat's installed cost



Heliostats in Ivanpah Solar Field, Unit 1

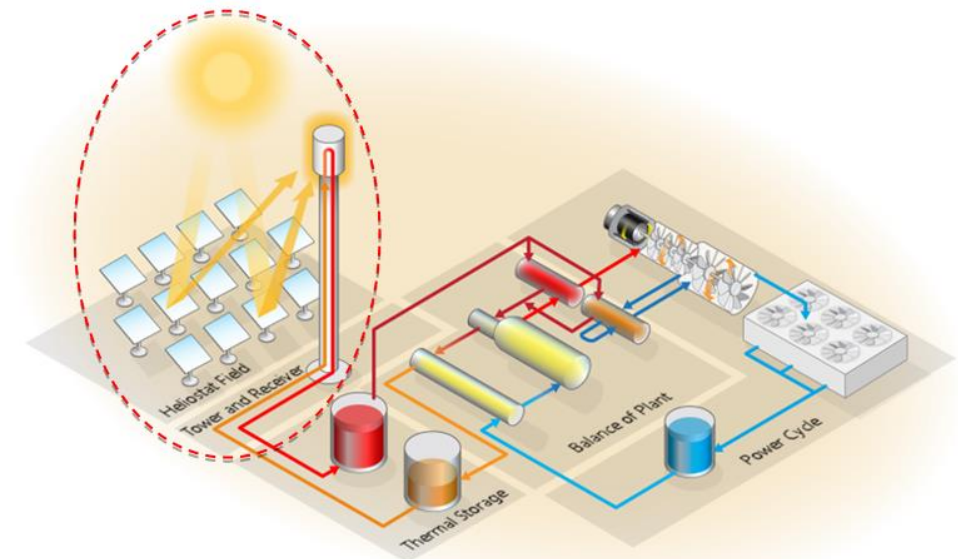


# Metric calculation: LCOH

We choose LCOH as our chosen measure using the following metric to focus on the collection system and remove thermal energy storage and power cycle costs:

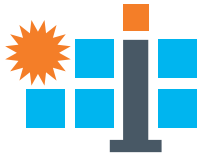
$$LCOH = LCOE \cdot \frac{\text{Electrical energy produced}}{\text{Thermal energy delivered to the receiver}} \cdot \frac{\text{Capital cost of receiver and solar field}}{\text{Capital cost of plant}}$$

We assume operating expenses are proportional to the capital costs of each subsystem in the plant



Scope of the CSP considered in our case study and metric<sup>1</sup>

<sup>1</sup>Image source: [Roadmap to Advance Heliostat Technologies for Concentrating Solar-Thermal Power \(Technical Report\) | OSTI.GOV](#)



# Case study details

Use case: single, central external receiver to supply thermal energy to an electric power plant, modeled in System Advisor Model (SAM)<sup>1</sup>

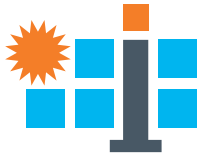
- We employ the baseline study from the HelioCon Roadmap Report<sup>2</sup> as a starting point (Location: Daggett, CA)
  - Net power output: 100 MWe
  - Surround heliostat field
    - Solar multiple: 2.7
  - External receiver
    - Solar salt (60% NaNO<sub>3</sub>/40% KNO<sub>3</sub>)
      - Max heat flux – 1 MW/m<sup>2</sup>
    - Hot side temp: 575°C
    - Cold side temp: 290°C

## Key Cost and Performance Details:

1. Installation cost:
  - a. \$50/m<sup>2</sup> (SunShot 2030 target)
  - b. \$140/m<sup>2</sup> (Baseline case from Roadmap Report)
2. Optical error: 2.0 mrad
3. Reflectance (includes soiling): 90%
4. Full-plant O&M cost: \$66/kW-year
5. Availability: 94%
6. Construction time: 24 months

<sup>1</sup><https://sam.nrel.gov>

<sup>2</sup>[Roadmap to Advance Heliostat Technologies for Concentrating Solar-Thermal Power \(Technical Report\) | OSTI.GOV](#)



# Parametric study details

We vary the following parameters by +/- 50%:

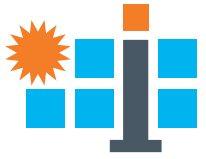
- Optical error (single-axis slope equivalent)
- Heliostat installed cost
- Reflectance loss vs. ideal image
- Fixed annual, plant-wide O&M cost

We vary one parameter at a time to start, and we allow a new design to be chosen in each instance

<sup>1</sup><https://sam.nrel.gov>

<sup>2</sup>[Roadmap to Advance Heliostat Technologies for Concentrating Solar-Thermal Power \(Technical Report\) | OSTI.GOV](#)

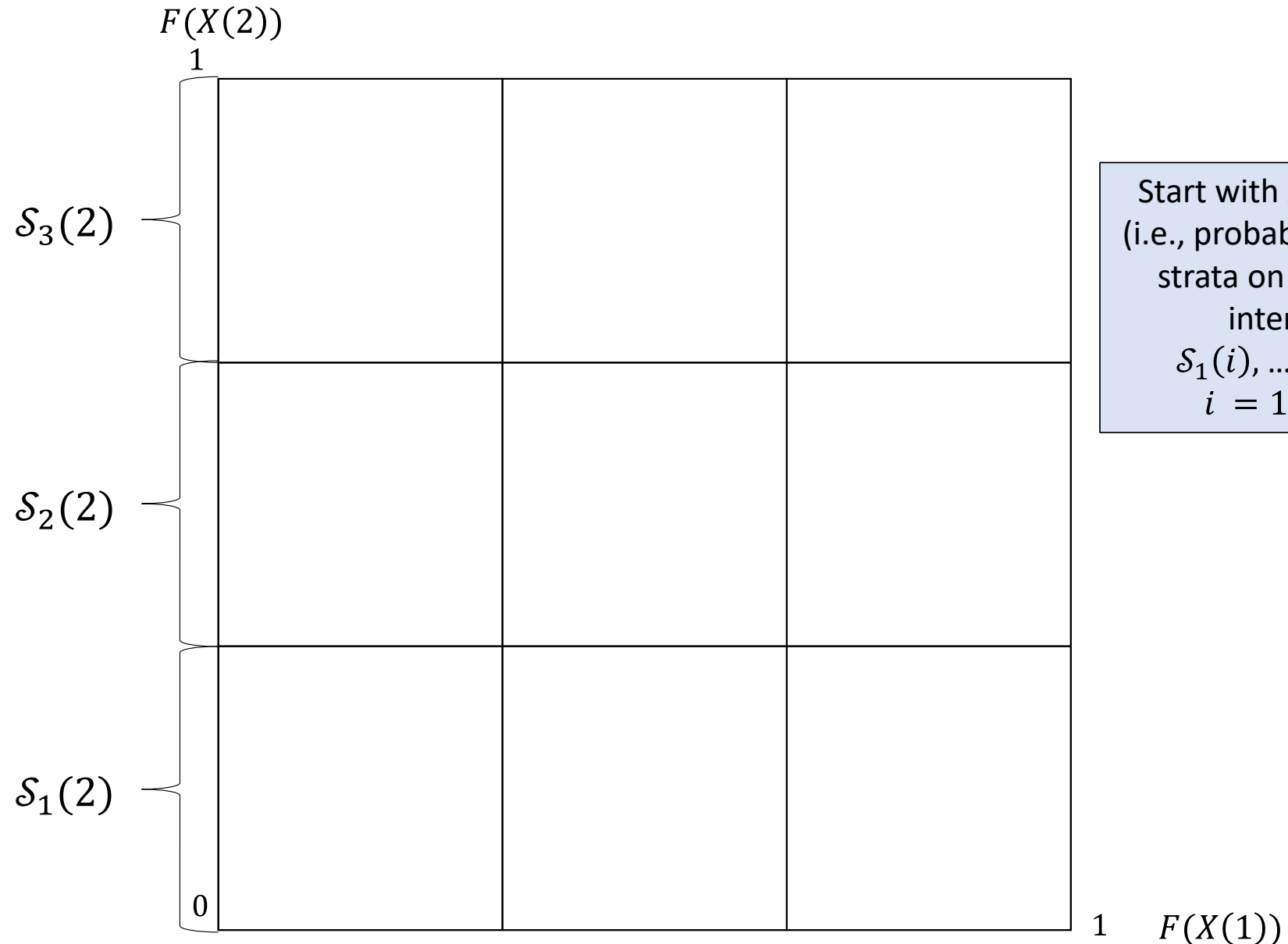
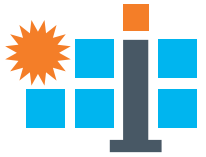
# Solution exploration method: Latin hypercube



- The optimization model in SAM includes parameter exploration, but good starting points are required to avoid local minima
- Our approach develops a Latin hypercube of designs to ensure sufficient exploration of the parameter space
- We vary the following parameters:
  - Design-point DNI (adjusts target number of heliostats in field, can simulate oversizing or undersizing)
  - Tower height
  - Receiver height (we assume diameter is proportional to height)
- Note: SolarPILOT generates the solar field for each case, using the above parameters as input

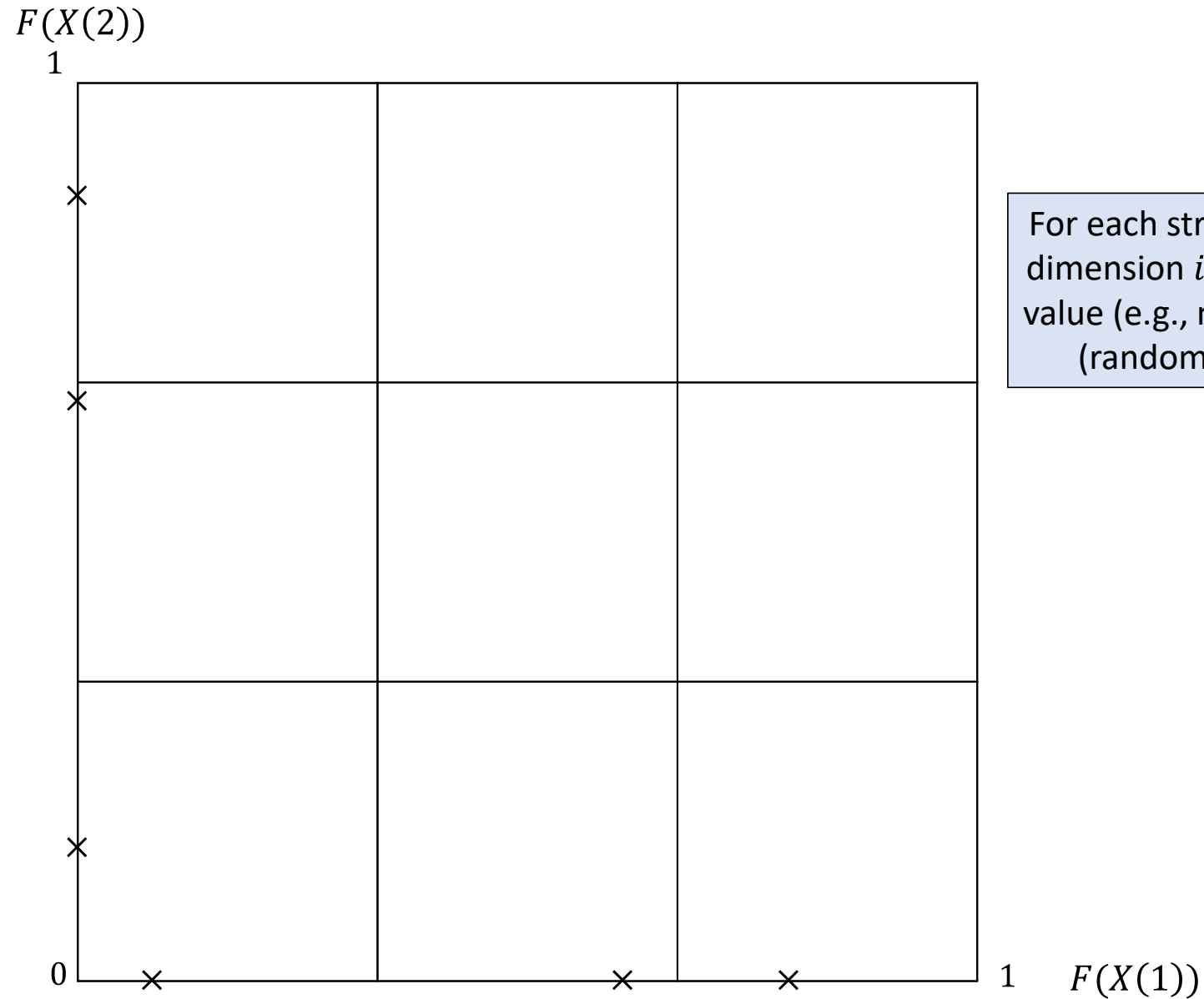
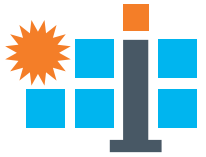


# 2-dimensional Latin hypercube example (n=3)

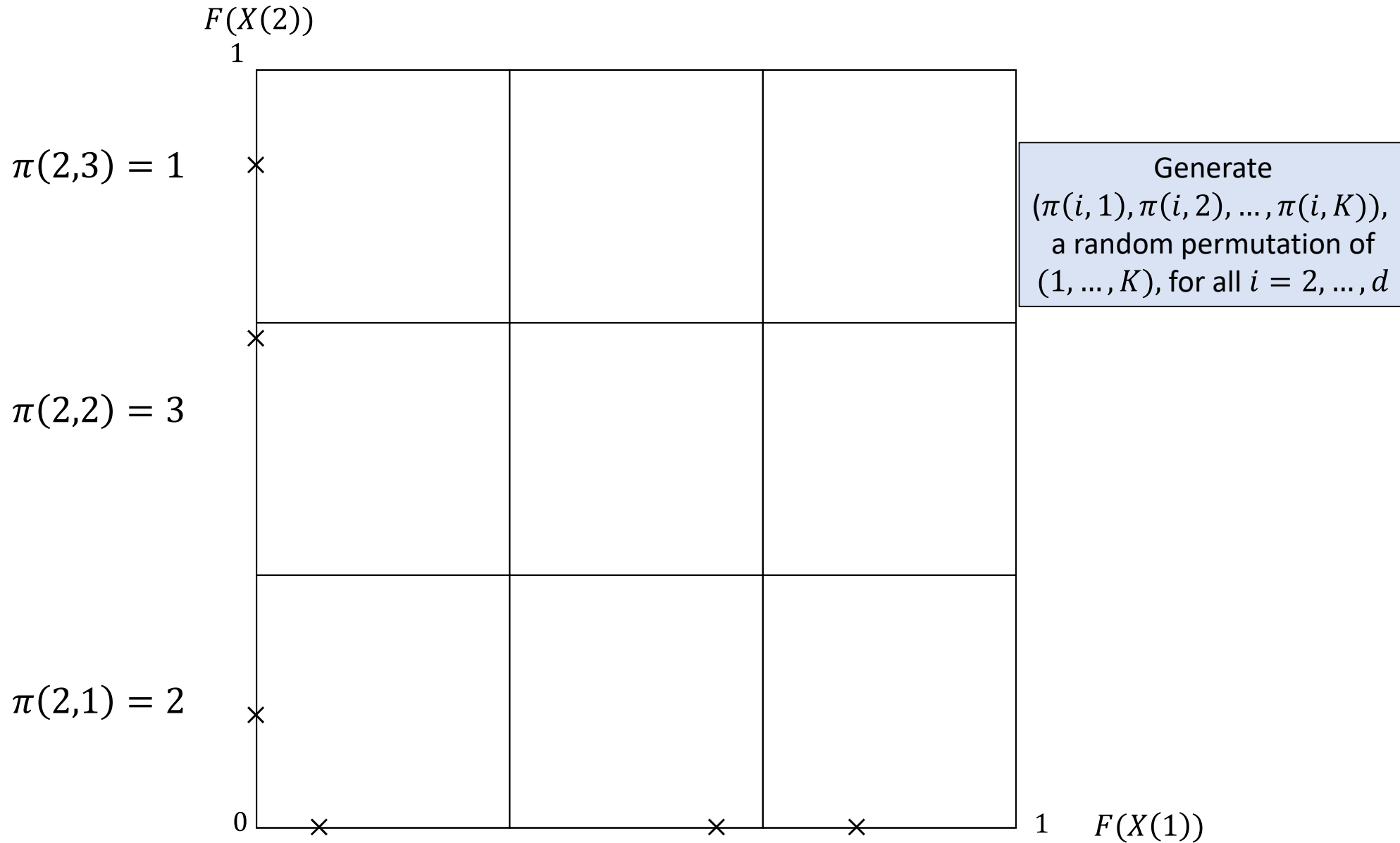
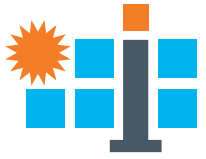


Start with  $K$  uniform  
(i.e., probability-equal)  
strata on the  $[0,1]$   
interval,  
 $\mathcal{S}_1(i), \dots, \mathcal{S}_K(i),$   
 $i = 1, \dots, d$

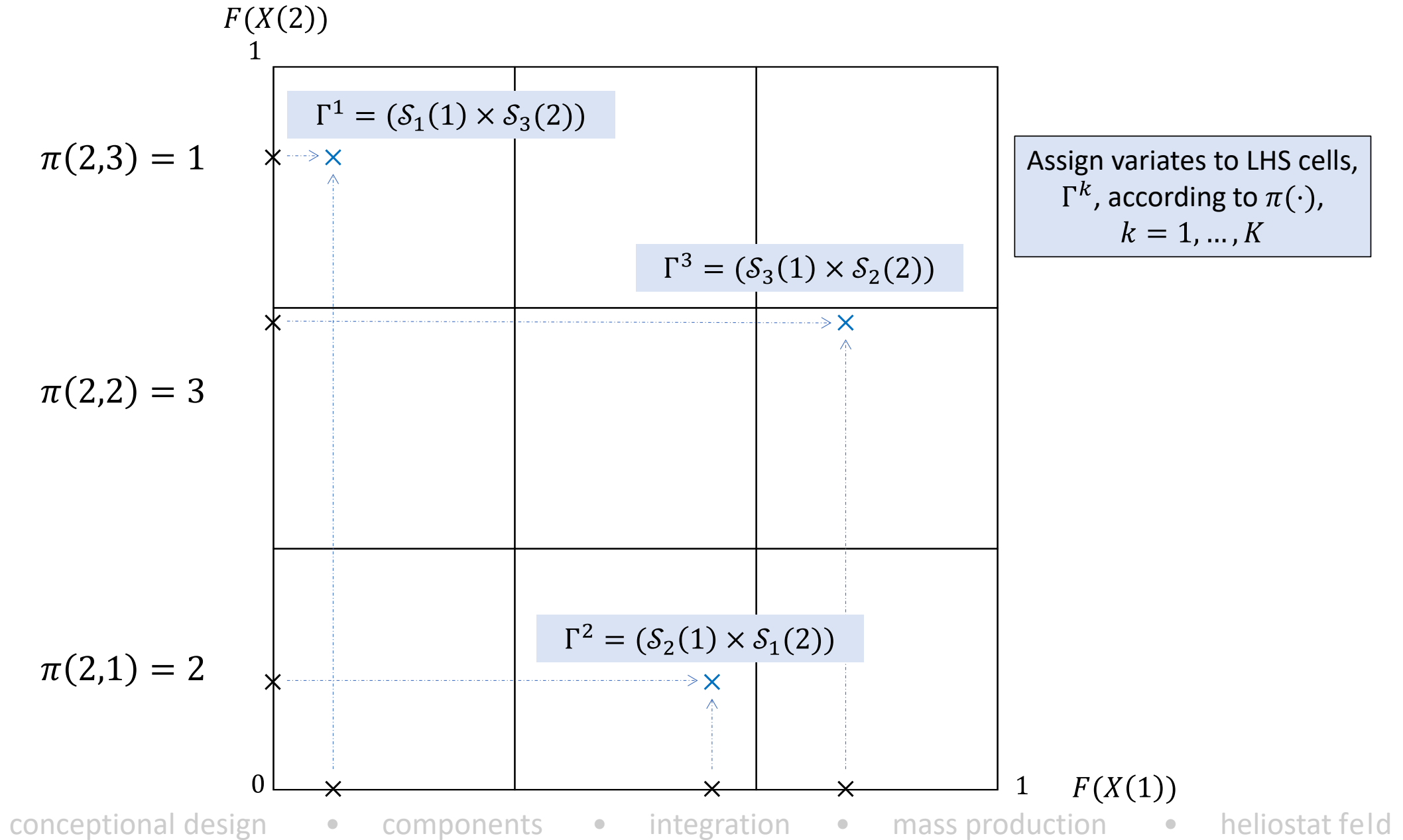
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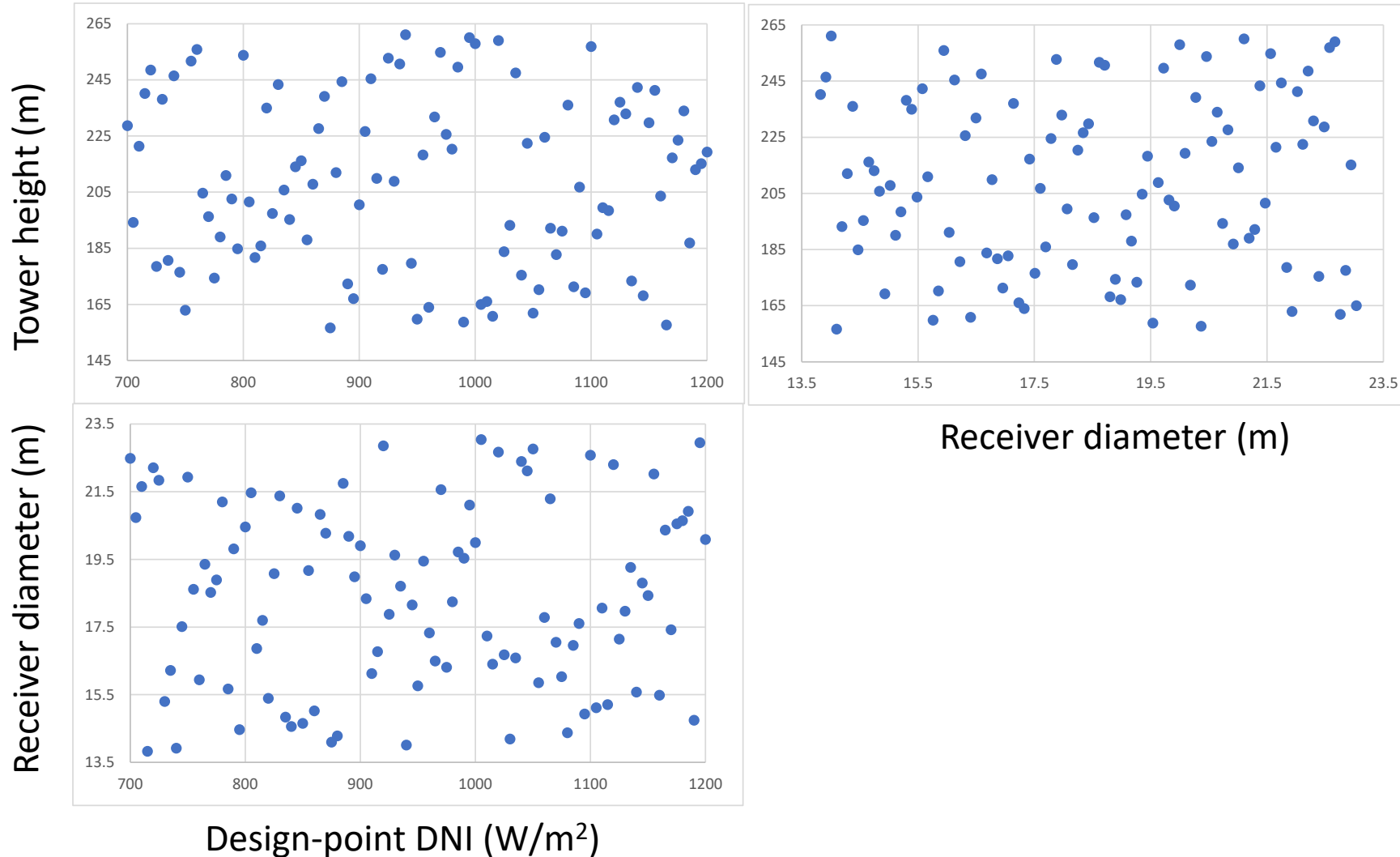
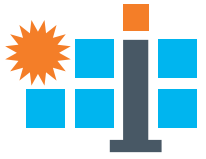
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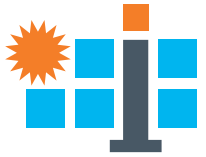
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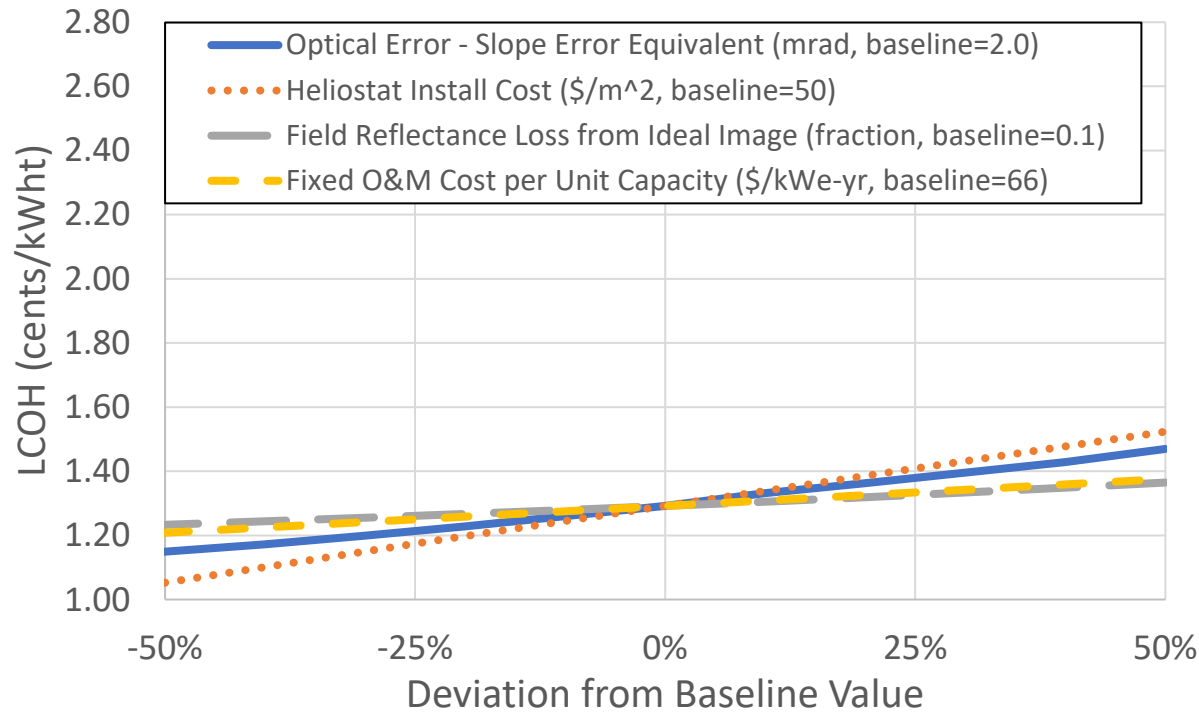
# Solutions generated via Latin hypercube (n=101)



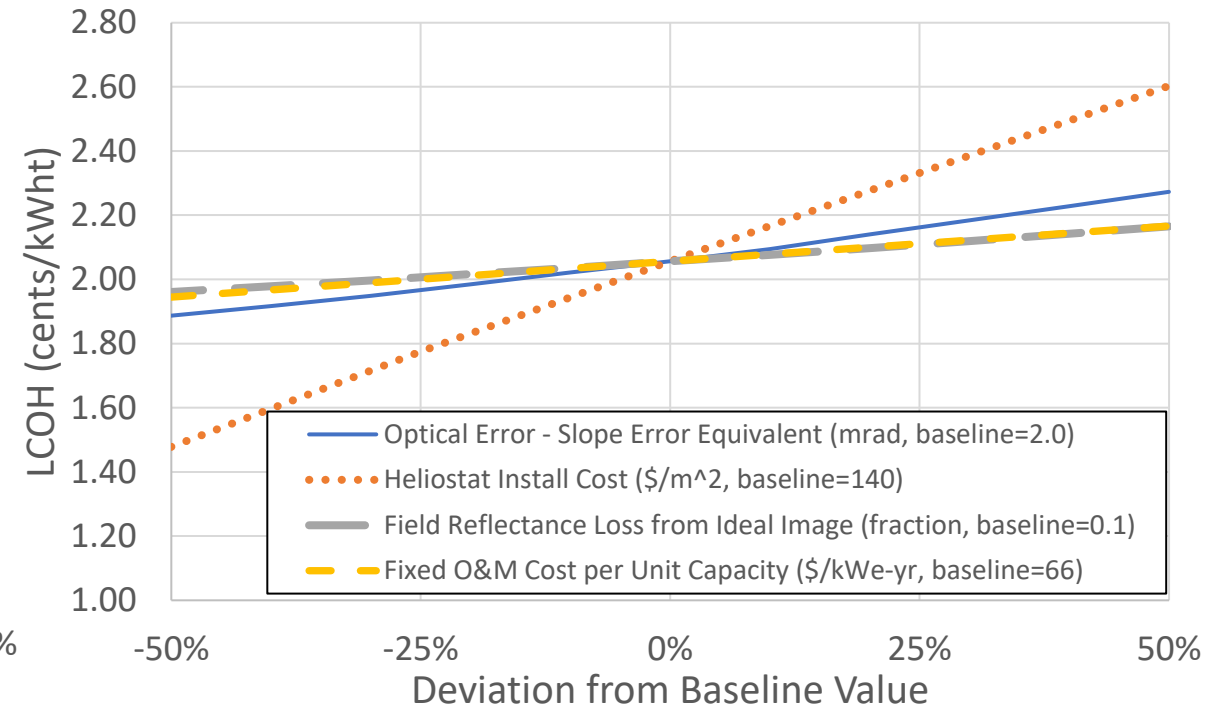
# Parametric results: LCOH summary, \$50/m<sup>2</sup> and \$140/m<sup>2</sup> scenarios



\$50/m<sup>2</sup> case

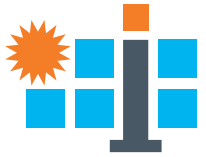


\$140/m<sup>2</sup> case



- O&M cost and reflectance losses exhibit a near-1:1 tradeoff regardless of the baseline installed cost
- LCOH is less sensitive to relative changes in capital cost for the \$50/m<sup>2</sup> case

# Recasting LCOH as Equivalent breakeven installed cost (EBIC): Motivation



- HelioCon is focused on the heliostat's cost and performance
- Changes to heliostat performance parameters do not happen in a vacuum
  - Cost reductions are likely to impact performance
  - Conversely, performance improvements come with a change in cost
  - EBIC clearly shows this tradeoff in an easy-to-read metric
- EBIC can help set targets or budgets for prospective technology changes, and can help with decision-making or prioritization of future R&D



# Metric calculation: EBIC

Obtain LCOH ( $L$ ) as an affine function of capital cost ( $C$ ) via linear regression to get terms  $a$  and  $b$ :

$$L = a \cdot C + b$$

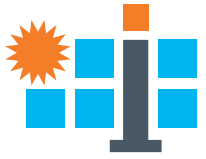
The equivalent installed cost ( $C'$ ) uses the new LCOH ( $L'$ ) and the baseline installed cost ( $C$ ) and LCOH ( $L$ ):

$$C' = \frac{(L' - L)}{a} + C$$

The EBIC obtains the same LCOH as the baseline case under the new conditions:

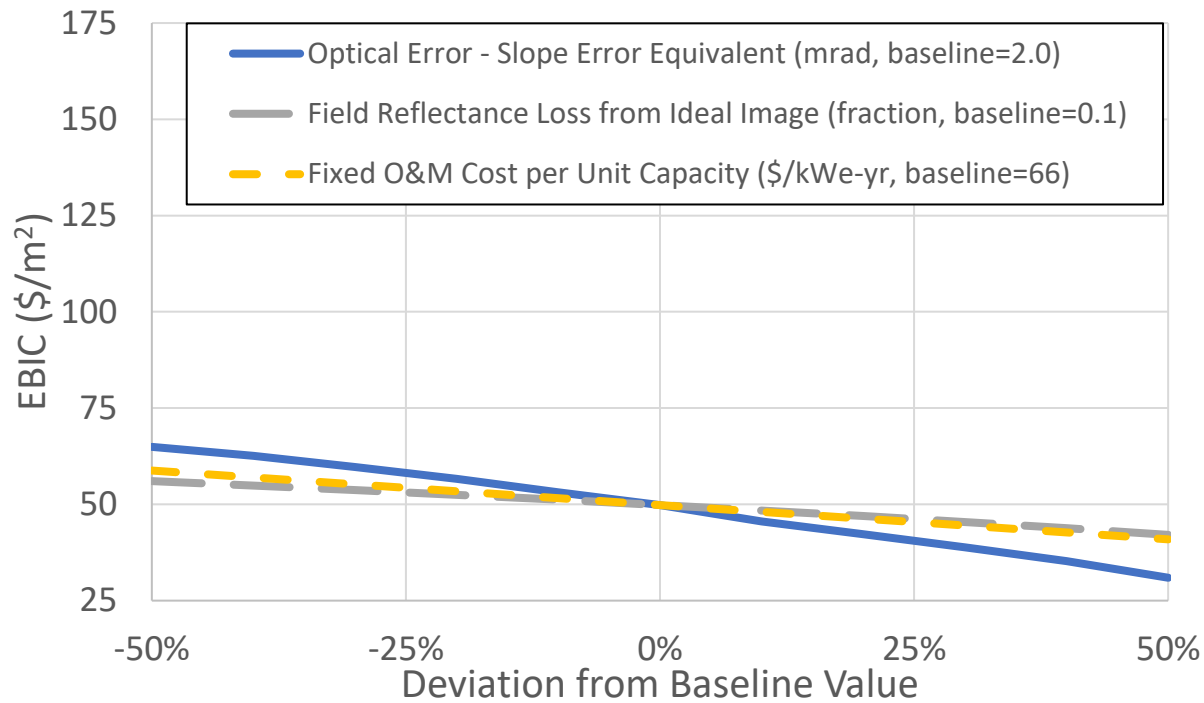
$$C^* = 2 \cdot C - C'$$



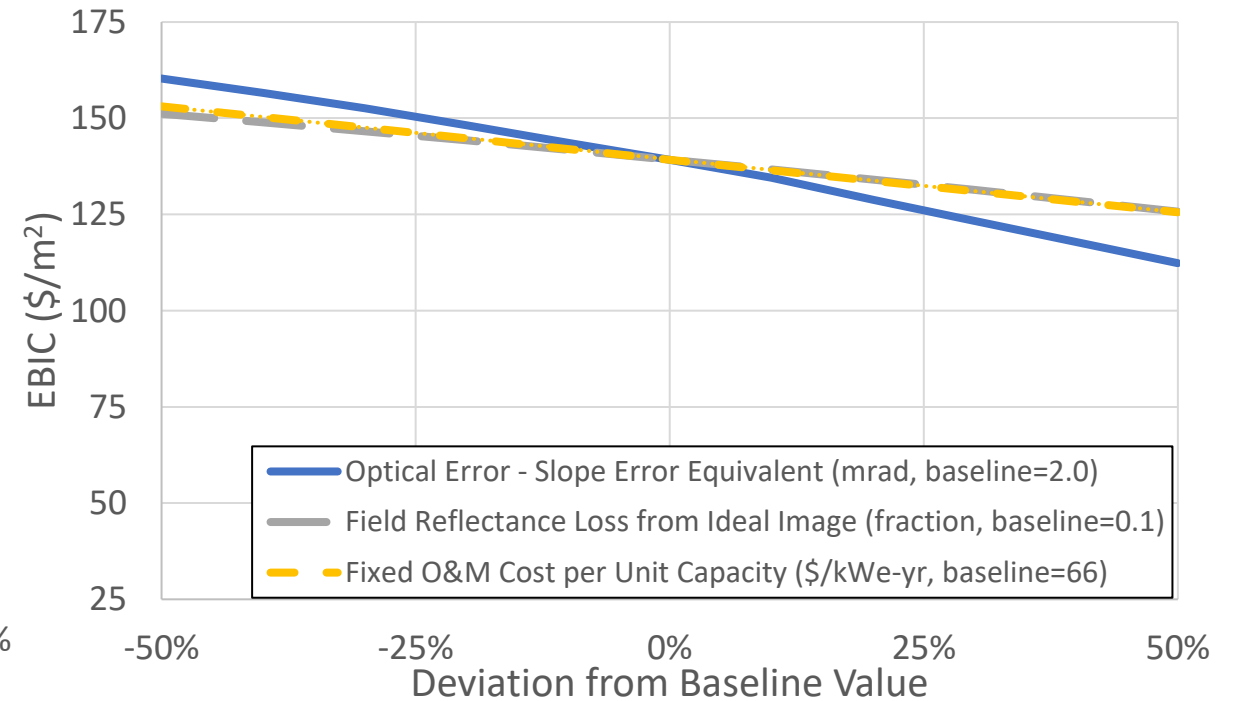


# Results: EBIC summary, \$50/m<sup>2</sup> and \$140/m<sup>2</sup> scenarios

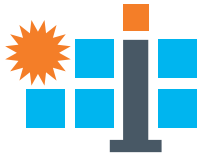
\$50/m<sup>2</sup> case



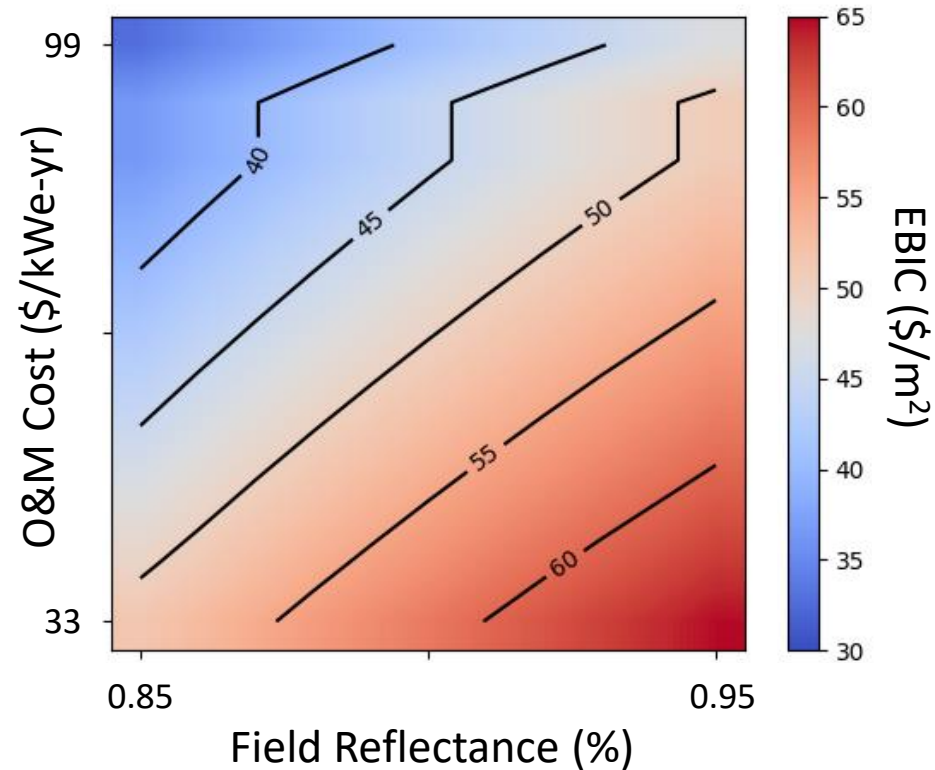
\$140/m<sup>2</sup> case



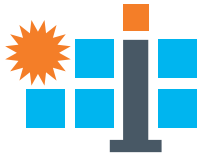
- For the \$140/m<sup>2</sup> case, a heliostat with a 25% reduction (improvement) in optical error can sustain the same LCOH if the change only increases installed heliostat costs by \$10/m<sup>2</sup>.
  - If it costs more than this to improve heliostat optics, the benefits are outweighed by the heliostat installed cost increase



# Results: Heatmap of EBIC



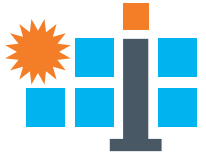
- Nearly diagonal lines confirm the approximately 1:1 tradeoff between relative O&M costs and field reflectance losses for a wider range of starting points
- Overall impact to EBIC for these measures is limited, indicating performance improvement might offset, but cannot replace, installation cost reductions to obtain the \$50/m<sup>2</sup> goal from current costs



# Summary

- Develop a novel TEA metric that can provide budgetary guidance on candidate heliostat improvements
- Demonstrate the usefulness of the metric via a case study using candidate heliostat performance improvements and cost measures
- Key insight: it will be difficult for performance improvements to meet the SunShot 2030 goal of \$50/m<sup>2</sup> installed cost alone but they can be a contributor to driving down effective heliostat costs

# Thank you!



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